

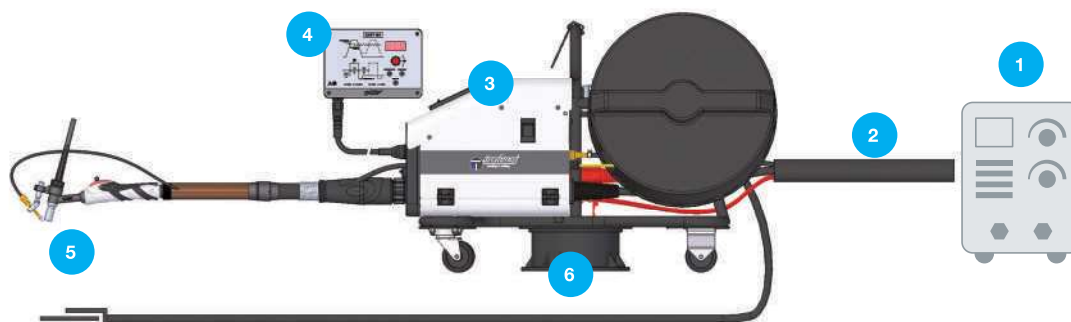
# EASY 400 PLUS

## Technical features

Input Voltage	120 Vac - 230 Vac - 50/60 Hz
Power	100 VA
Maximum welding current	350A (100% work cycle) 460A (30% work cycle)
Diameter of the wire usable for steel filler materials	0,8 mm ÷ 1,2 mm
Diameter of the wire usable for aluminium alloys filler materials	1,0 mm ÷ 1,6 mm
Wire spool size	Ø 200 mm ÷ Ø 300 mm
Level of protection	IP 2X
Dimensions	350 x 250 x 300 mm
Net weight (MU0633)	7,5 kg



### CONFIGURE YOUR EASY 400 PLUS



1

#### INFORMATION OF YOUR WELDING MACHINE

Producer

Brand / Model

2

#### CONNECTION CABLE ASSEMBLY

1,5 m Trafimet standard cable assembly

**TH0450-01-108**

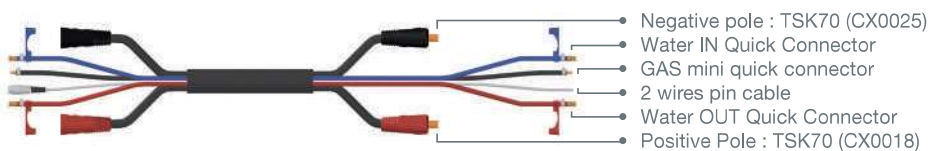
4 m Trafimet standard cable assembly

**TH0450-04-108**

8 m Trafimet standard cable assembly

**TH0450-08-108**

#### Trafimet standard cable connections



If the cable is custom, the last 3 digits of the part number (108) correspond to the connection number > **Torches and spare parts catalogue.**

3

**WIRE FEEDER**

EASY 400 PLUS (with 2 steel rollers set 0,8 ÷ 1,0 mm included)

**MU0633**

4

**REMOTE CONTROL**

4 m cable

**BX1371**

8 m cable

**BX1372**

5

**TIG TORCH**

TPRO Multi / AUTOTIG

> see the following page

6

**TROLLEY KIT FOR WELDING WIRE SPOOL**

Ø Max 300 m

**TT0174**



**EASY 400 PLUS ACCESSORIES**

**For the use of EASY 400 PLUS with any torch**

Wire feeding kit for TIG manual torches, complete of buttons for the wire speed adjustment, loading and retract.



Kit for manual torches - 4 m

**TT0177**

Wire feeding kit for TIG automatic torches, can be used in association with any automatic welding control equipment.



Kit for automatic torches - 4 m

**TT0178**

**EASY 400 PLUS ROLLER SETS**

**2 ROLLERS SET**

For steel wire  
Ø 0,8 ÷ 1,0 mm  
(STANDARD)  
**FA0201**



For steel wire  
Ø 1,0 ÷ 1,2 mm  
**FA0202**



For aluminium wire  
Ø 1,0 ÷ 1,2 mm  
**FA0203**

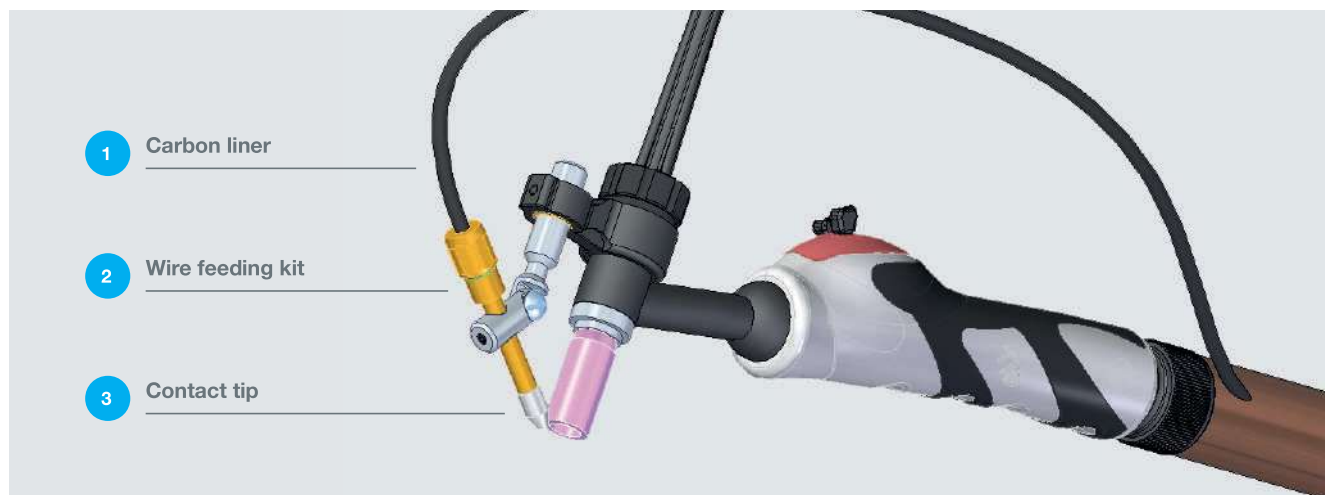


For aluminium wire  
Ø 1,2 ÷ 1,6 mm  
**FA0204**






# EASY 400 PLUS




## TIG TPRO Multi and AUTOTIG torches



### TPRO Multi 20HC EASY 400 PLUS






	Water cooling
	4 m cable
<b>V Peak</b>	113
	Argon




	0,5 ÷ 3,2 mm
<b>X 100%</b>	320A DC - 250A AC
	4 bar
	1,5 l/min

Code	Description	Pack
HB3804S-358-TG3	TPRO Multi 20HC 4m - EASY 400 PLUS	1
1 <b>GM0956</b>	Black Liner (Nylon +12% Graphite) 4m 1,0-1,2 mm	1
2 <b>FE0169</b>	TPRO Multi 20HC wire feeder kit (inclusive of TT0170 kit)	1
3 <b>TT0170</b>	3 contact tips kit Ø 0,8 / 1,0 / 1,2 mm	1
3 <b>MD0222-08</b>	Contact tip for Ø 0,8 mm wire	5
3 <b>MD0222-10</b>	Contact tip for Ø 1,0 mm wire	5
3 <b>MD0222-12</b>	Contact tip for Ø 1,2 mm wire	5

### TPRO Multi 18HC EASY 400 PLUS





	Water cooling
	4 m cable
<b>V Peak</b>	113
	Argon



	0,5 ÷ 4,0 mm
<b>X 100%</b>	400A DC - 300A AC
	4 bar
	1,5 l/min

Code	Description	Pack
HB3304S-358-TG3	TPRO Multi 18HC 4m - EASY 400 PLUS	1
1 <b>GM0956</b>	Black Liner (Nylon +12% Graphite) 4m 1,0-1,2 mm	1
2 <b>FE0179</b>	TPRO Multi 18HC wire feeder kit (inclusive of TT0170 kit)	1
3 <b>TT0170</b>	3 contact tips kit Ø 0,8 / 1,0 / 1,2 mm	1
3 <b>MD0222-08</b>	Contact tip for Ø 0,8 mm wire	5
3 <b>MD0222-10</b>	Contact tip for Ø 1,0 mm wire	5
3 <b>MD0222-12</b>	Contact tip for Ø 1,2 mm wire	5

### TPRO Multi 26 EASY 400 PLUS






	Air cooling
	4 m cable
<b>V Peak</b>	113




	Gas	Argon
	Ø	0,5 ÷ 4,0 mm
<b>X 35%</b>		180A DC - 150A AC

	Code	Description	Pack
	<b>HB2604P-358-TG3</b>	TPRO Multi 26 4m - EASY 400 PLUS	1
1	<b>GM0956</b>	Black Liner (Nylon +12% Graphite) 4m 1,0-1,2 mm	1
2	<b>FE0179</b>	TPRO Multi 26 wire feeder kit (inclusive of TT0170 kit)	1
3	<b>TT0170</b>	3 contact tips kit Ø 0,8 / 1,0 / 1,2 mm	1
3	<b>MD0222-08</b>	Contact tip for Ø 0,8 mm wire	5
3	<b>MD0222-10</b>	Contact tip for Ø 1,0 mm wire	5
3	<b>MD0222-12</b>	Contact tip for Ø 1,2 mm wire	5

### AUTOTIG 20 EASY 400 PLUS






	Water cooling	
	4 m cable	
<b>V Peak</b>	113	
	Gas	Argon




	Ø	0,5 ÷ 3,2 mm
<b>X 100%</b>		250A DC - 220A AC
		4 bar
		1,5 l/min

	Code	Description	Pack
	<b>HB2004P-358-TG3</b>	AutoTIG 20 4m - EASY 400 PLUS	1
1	<b>GM0956</b>	Black Liner (Nylon +12% Graphite) 4m 1,0-1,2 mm	1
2	<b>FE0189</b>	AutoTIG 20 wire feeder kit (inclusive of TT0170 kit)	1
3	<b>TT0170</b>	3 contact tips kit Ø 0,8 / 1,0 / 1,2 mm	1
3	<b>MD0222-08</b>	Contact tip for Ø 0,8 mm wire	5
3	<b>MD0222-10</b>	Contact tip for Ø 1,0 mm wire	5
3	<b>MD0222-12</b>	Contact tip for Ø 1,2 mm wire	5

### AUTOTIG 18HC EASY 400 PLUS



	Water cooling	
	4 m cable	
<b>V Peak</b>	113	
	Gas	Argon

	Ø	0,5 ÷ 4,0 mm
<b>X 100%</b>		320A DC - 270A AC
		4 bar
		1,5 l/min

	Code	Description	Pack
	<b>HB3304P-358-TG3</b>	AutoTIG 18HC 4m - EASY 400 PLUS	1
1	<b>GM0956</b>	Black Liner (Nylon +12% Graphite) 4m 1,0-1,2 mm	1
2	<b>FE0189</b>	AutoTIG 18HC wire feeder kit (inclusive of TT0170 kit)	1
3	<b>TT0170</b>	3 contact tips kit Ø 0,8 / 1,0 / 1,2 mm	1
3	<b>MD0222-08</b>	Contact tip for Ø 0,8 mm wire	5
3	<b>MD0222-10</b>	Contact tip for Ø 1,0 mm wire	5
3	<b>MD0222-12</b>	Contact tip for Ø 1,2 mm wire	5